

UP2811, UP2812 SERIES S2081 PRODUCTION CLEAR COAT

DEEP HIGH GLOSS URETHANE CLEAR

UP2812 is a universal, water clear, ultra-high gloss coating, which is:

- Easy to apply
- Has excellent flow
- Rapid Drying
- > High Solids
- > Easy to wet sand and buff
- Durable ultraviolet reisistant with optimum gloss retention
- Can be reduced by up to 10%

Health and Safety Statement

FOR PROFESSIONAL USE ONLY. Read full instructions before use.

IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information.

These are available via your local stockist or via the U-POL website at <u>WWW.U-POL.COM</u>. U-POL disclaim any liability where the user does not wear the recommended personal protective equipment

UP2812 has been specially formulated to give the refinisher maximum flexibility. It is available with a range of 4 activators and 3 reducers, which offers three major benefits:

UP2812 Can be used for spot, panel and overall repairs.

UP2812 Can be used in the ever changing shop conditions.

UP2812 Can air-dried or force dried in down draft, cross flow booths or with infrared drying equipment.

Mixing Ratio	2:1
Spray Tip	1.4
Viscosity/ sec 2# Zahn	15-17
Air Pressure HVLP at cap /psi	8-10
Solids % RTS	43
Coats	2
Build/mil	1.0
Flash Between Coats/mins	5-10
Dust Free Time/mins	60
FORCE DRY	
Purge at 72°F/mins	15
Dry at 140°F/mins	30
AIR DRY	
At 72°F/hours	6 minimum

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Temperature Range for Use of System 20 UP2300 Series Hardeners

Temp ⁰F	50°	60°	70°	80°	90°	100°
Hardener						
2314						
2304						
2324						
2334						

Recoating

UP2812 Clear Coat should be left a minimum of 6 hours to dry at 72°F or if force dried at 140°F for 30 minutes allow to cool. If UP2812 is left to dry for 12 hours the Clear Coat must be sanded before recoating. Temperature, film thickness and humidity will affect drying speeds.

Buffing

Leave UP2812 to dry at least 6 hours at 72°F before buffing. Wet sand with 1500 grit paper then buff with Optic compounds.

Rocket Accelerator

Use 1 full reservoir per sprayable quart, which will reduce cure time and pot-life by between 30-50%.

Product Code

UP2811 1 liter **UP2812** 5 liters